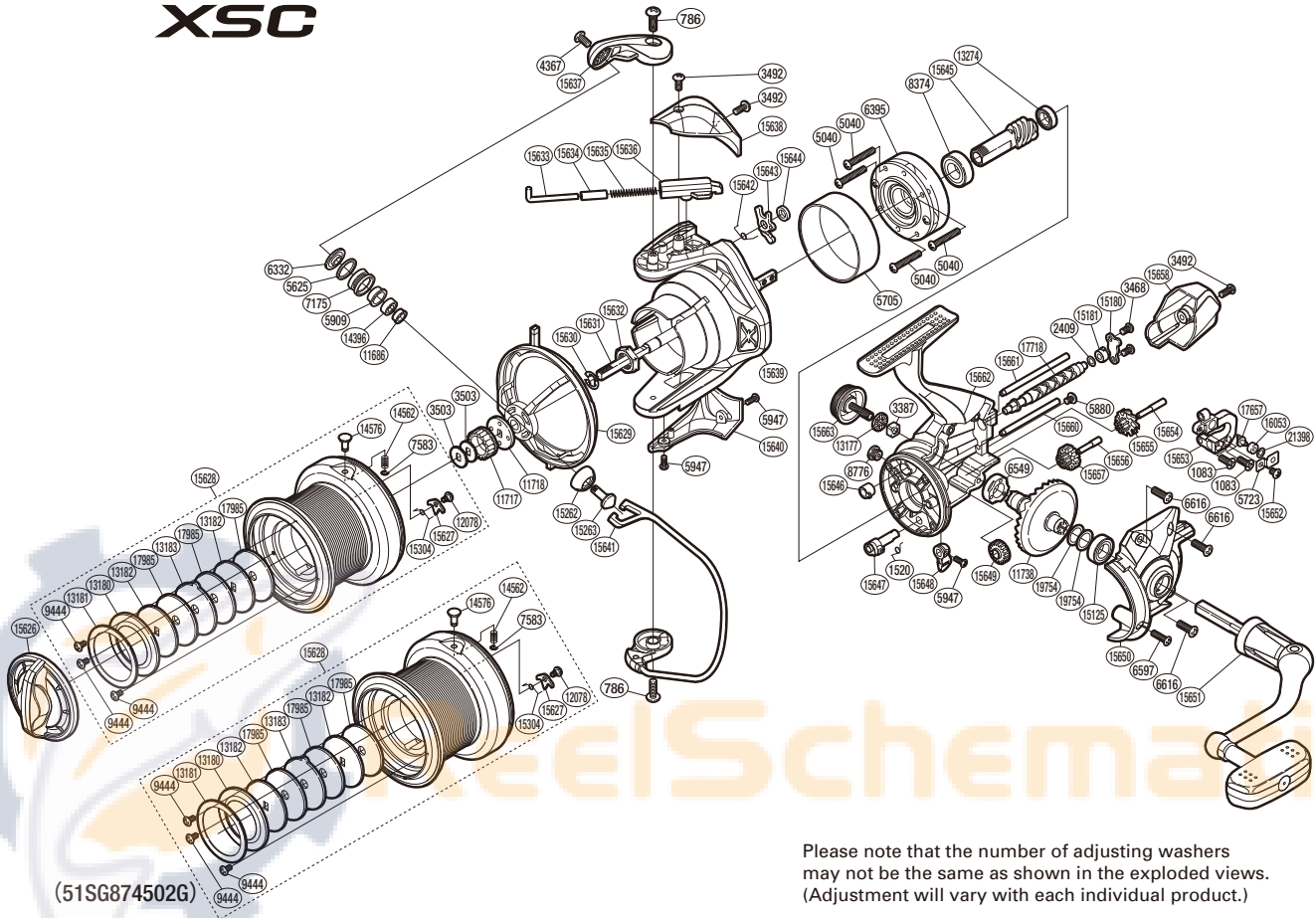


SHIMANO

ULTEGRA XSC

S A-RB

UL-4500XSC



Please note that the number of adjusting washers may not be the same as shown in the exploded views. (Adjustment will vary with each individual product.)

Part No.	Description	Part No.	Description	Part No.	Description
RD 0786	Screw	RD12078	Screw	RD15640	Bail Hold Support Guard
RD 1083	Screw	RD13177	Handle Screw Cap Spacer	RD15641	Bail Assembly
RD 1520	Anti-Reverse Cam Spring	RD13180	Seal Plate A	RD15642	Lever Spring
RD 2409	Spacer	RD13181	Seal Plate B	RD15643	Bail Trip Lever
RD 3387	Handle Screw Lock	RD13182	Key Washer	RD15644	Washer
RD 3468	Screw	RD13183	Eared Washer	RD15645	Pinion Gear
RD 3492	Screw	RD13274	Ball Bearing	RD15646	Worm Bushing (front)
RD 3503	Spool Washer	RD14396	Ball Bearing	RD15647	Anti-Reverse Cam
RD 4367	Screw	RD14562	Line Clip Spring	RD15648	Anti-Reverse Lever
RD 5040	Screw	RD14576	Line Clip	RD15649	Idle Gear
RD 5625	Line Roller Spacer	RD15125	Ball Bearing	RD15650	Side Cover
RD 5705	Roller Clutch Ring	RD15180	Worm Shaft Retainer	RD15651	Handle Assembly
RD 5723	Oscillating Pawl Cover	RD15181	Worm Bushing (rear)	RD15652	Screw
RD 5880	Screw	RD15262	Line Roller Support Cover	RD15653	Oscillating Slider
RD 5909	Line Roller Bushing	RD15263	Line Roller Support	RD15654	Idle Gear B Shaft
RD 5947	Screw	RD15304	Drag Click Spring	RD15655	Idle Gear B
RD 6332	Line Roller Washer	RD15626	Drag Knob	RD15656	Idle Gear C Shaft
RD 6395	Roller Clutch Assembly	RD15627	Drag Click	RD15657	Idle Gear C
RD 6549	Drive Gear Bushing	RD15628	Spool Assembly	RD15658	Rear Protector
RD 6597	Screw	RD15629	Line Safety Guard	RD15660	Oscillating Guide A
RD 6616	Screw	RD15630	Bearing Retainer	RD15661	Oscillating Guide B
RD 7175	Line Roller	RD15631	Main Shaft	RD15662	Body
RD 7583	E Lock	RD15632	Rotor Nut	RD15663	Handle Screw Cap
RD 8374	Ball Bearing	RD15633	Bail Spring Guide A	RD16053	Oscillating Slider Bushing
RD 8776	Oil Cap	RD15634	Bail Spring Guide A Support	RD17657	Oscillating Pawl
RD 9444	Screw	RD15635	Bail Spring	RD17718	Worm Shaft
RD11686	Bearing Spacer	RD15636	Bail Spring Guide B	RD17985	Drag Washer
RD11717	Spool Support A	RD15637	Bail Arm	RD19754	Washer
RD11718	Spool Support B	RD15638	Bail Spring Cover	RD21398	Washer
RD11738	Drive Gear	RD15639	Rotor		